



## 2024 SAUVIGNON BLANC

Late Harvest

### WINEMAKING NOTES

FRUIT	100% Honig Estate Sauvignon Blanc
VINEYARD	The fruit for this wine comes from Block 1A of our sustainably farmed vineyard. Due to their proximity to the Napa River, the grapes experience Botrytis cinerea, also known as “Noble Rot”, leading to concentration of sugars, flavors and acid.
HARVEST	Hand-picked November 6, 2024 Brix: 36.7 degrees Residual sugar: 19.5% Alcohol: 11.5 %
WINEMAKING	Tank fermented and barrel aged for 8 months in 100% new French oak. Bottled July 15, 2025.

### TASTING NOTES

Expressive and aromatic, the wine opens with notes of citron peel followed by white peach and subtle apricot. Nuanced flavors of marzipan and oak spice are layered below bright floral notes of jasmine and honeysuckle. The broad texture coats the palate and plays off the wine’s bright citrus acidity, culminating in a playful, balanced finish reminiscent of orange creamsicle.

