



## 2023 SAUVIGNON BLANC

Late Harvest

### WINEMAKING NOTES

FRUIT	100% Honig Estate Sauvignon Blanc
VINEYARD	The fruit for this wine came from Block 11 of our sustainably farmed Rutherford vineyard. The vines were planted in 1991 and are cane-pruned. The trellising system is a “Lyre System”.
HARVEST	Hand-picked December 15, 2023 Brix: 36.8 degrees Residual sugar: 17.2% Alcohol: 11.3 %
WINEMAKING	Tank fermented, then barrel aged in 100% new French oak barrels for 7 months. Bottled: August 8, 2024 2.5 barrels produced, 260 cases bottled
TASTING NOTES	This lovely dessert wine has intriguing layers of baked apples and peaches interwoven with beeswax, honey and chamomile. The texture is full, with a lovely uptick of acid to balance the finish, not unlike lemon curd. The French oak adds a beautiful vanilla note. A lovely dessert all on its own, or pairs well with a cheese course or an apple tart.

