



2018 Sauvignon Blanc
Late Harvest

WINEMAKING NOTES

FRUIT	100% Honig Estate Sauvignon Blanc
VINEYARD	The fruit for this wine comes from Block 3 of our sustainably farmed vineyard. The vines were planted in 1995 and are cane pruned. The trellising system is a “Lyre System”. Due to their proximity to the Napa River, the grapes experience Botrytis cinerea or “Noble Rot” leading to concentration of sugars, flavors and acid.
HARVEST	Hand-picked November 16 -19, 2018 Brix: 39.3 degrees Residual sugar: 23.9% Alcohol: 10.4%
WINEMAKING	Tank fermented, then barrel aged, on the lees, in 100% new French oak barrels. Aged for 5 months. Bottled: July 10, 2019

TASTING NOTES

Intricately woven aromas and flavors of baked apple, dried apricot, orange blossom and freshly toasted almonds. Rich and exquisitely balanced on the palate. Dessert in a bottle!