



2023 Reserve Sauvignon Blanc, Rutherford

Honig Estate Vineyard

WINEMAKING NOTES

FRUIT 100% Honig Estate Fruit: 90% Sauvignon Blanc, 10% Semillon

VINEYARD The fruit is from select blocks of our sustainably farmed vineyard in Rutherford, Napa Valley.

HARVEST Harvest Dates: September 7 - September 18, 2023
Average Brix at Harvest: 22.4 degrees

WINEMAKING 39% of the blend was selected from lots that were fermented in stainless steel tanks, using up to six different yeast selections. The remainder of the blend (61%) was fermented in new, specially selected, French oak barrels and puncheons. The barrel fermented portion of the blend underwent a secondary (malolactic) fermentation. The final blend was assembled in early June 2024. Bottling took place on July 10-11, 2024

AGING 39% aged on the lees for 8 months in previously used French oak puncheons
61% aged on the lees for 8 months in new French oak barrels and puncheons

TASTING NOTES

Lovely honeydew melon and Meyer lemon notes on the nose are complemented by lime curd and jasmine. The round mid-palate leads seamlessly into a lengthy finish with plenty of minerality and fruit characters to balance it. This is a complex and remarkably ageable Sauvignon Blanc that can be enjoyed now through 2028 and beyond.

