



## 2022 Reserve Sauvignon Blanc, Rutherford

Honig Estate Vineyard

### WINEMAKING NOTES

FRUIT 100% Honig Estate Fruit: 89% Sauvignon Blanc, 11% Semillon

VINEYARD The fruit is from select blocks of our sustainably farmed vineyard in Rutherford, Napa Valley.

HARVEST Harvest Dates: August 20 - September 7, 2022  
Average Brix at Harvest: 21.4 degrees

WINEMAKING 63% of the blend was selected from lots that were fermented in stainless steel tanks, using up to six different yeast selections. The remainder of the blend was fermented in new, specially selected, French oak barrels and puncheons. The barrel fermented portion of the blend underwent a secondary (malolactic) fermentation. The final blend was assembled in early June 2023. Bottling took place on July 13-14, 2023

AGING 63% aged on the lees for 8 months in previously used French oak puncheons  
37% aged on the lees for 8 months in new French oak barrels and puncheons

### TASTING NOTES

Peach, melon and apple tart characters open up to a lovely silky mid-palate. The finish is lengthy and complex. Layers of jasmine, honeysuckle, ruby grapefruit and lime play perfectly with the oak and malo-lactic influences. This is a complex and remarkably ageable Sauvignon Blanc that can be enjoyed now through 2027 and beyond.

