



## **2005 Sauvignon Blanc**

Late Harvest

### **WINEMAKING NOTES**

FRUIT	100% Sauvignon Blanc, Honig Estate
VINEYARD	The fruit for this wine comes from Block One of our vineyard, next to the Napa River. The close proximity to the river's moisture aids in the natural occurrence of Botrytis, critical to a late harvest wine.
HARVEST	Harvested on November 23 Brix 44.4 Residual sugar 21.6% Alcohol 10.4%
WINEMAKING	Barrel fermented in small oak barrels, stopped about half way through, then aged for 4 months.
BARRELS	French Oak (100% new wood)

### **TASTING NOTES**

Flavors of honey, dried apricots and pear, hints of grapefruit rind and mineral. Luscious, with a rich, long finish and balanced acidity.